Reccomended Spare/Replacement Parts for Your Machine

Customer Name	NRTC
Job Number	FC-24-20830-1
Part Name	LH Plate

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Bowl and Drive			
E-0379	E Series Vibratory Coil for Drive Unit	4	
SP-30-316	3/16" Steel Springs for 30" Drive Unit	24	
#24	Rubber Isolation Feet for Base Drive	4	
WB Hopper Parts	**SN: 413861**		
P2-14-036	Replacement Belt for 14 x 36 Wide Belt Hopper, P2 Style, Gray, Diamond Embossed PVC, High Friction	1	
30-7114A	14" Univ. HB Anodize Idler Pulley Assembly	1	Includes Pulley, Bearings, Bearing Adaptors, Tension Washers and Screws
40-7314-RA-SM5M	14" LP HB Anodize Drive Pulley Assembly	1	Includes HB Pulley, Side Mount - 5M O/U Drive Shaft, Set Screw(s), Fiber Washers, and Spherical OD Bearings
BLM460SHP-GFV	Oriental Motor Brushless DC Motor	1	
GFV-4G100AS	100:1 Gearhead for Motor	1	
CC030KHBLF	Oriental Motor 3M Cable for Motor to Driver	1	
Outfeed Conveyor	**SN: 413860**		
U4-03-036	Replacement Belt for 3 x 36 Outfeed Conveyor, U4 Style, White Urethane, Very Low Friction Surface	1	
30-7303A	3" Univ. HB Anodize Idler Pulley Assembly	1	Includes Pulley, Bearings, Bearing Adaptors, Tension Washers and Screws
40-4002-RA-SM5M	3" LP HB Anodize Drive Pulley Assembly	1	Includes HB Pulley, Side Mount - 5M O/U Drive Shaft, Set Screw(s), Fiber Washers, and Spherical OD Bearings

BLM460SHP-GFV	Oriental Motor Brushless DC Motor	1
GFV-4G15AS	15:1 Gearhead for Motor	1
CC030KHBLF	Oriental Motor 3M Cable for Motor to Driver	1
Control Components		
146980000	Weidmuller 24V Power Supply	1
121-000-2005	Rodix FC-205 Plus Controller for Bowl	1
BLE2D60-A	Oriental Motor, Driver for WB Hopper and Outfeed	2
2080-LC50-24QBB	Allen-Bradley Micro850 Controller	1
2080-IQ4OB4	Allen-Bradley I/O Modules for PLC	3
1122770000	Weidmuller 24V Relay, 1CO	7
B1N1C3	Noark 3A Breaker	3
ZS3EV733-IP65	Baco 25A Main Disconnect	1
EX9IL2N3	Noark Electric Green Pilot Light	1
Sensors and Cables		
Q4XTBLAF500Q8	Banner Q4X Laser Sensor for Bowl Level Control	1
Q4XTBLAF300Q8	Banner Q4X Laser Sensor for Part Present Sensors	2
LR-X100C	Keyence Laser for Inspection Part Present and Orientation Check	2
FU-77TG	Keyence Thru-Beam Sensor for Dead Nest Part Present	1
FS-N41C	Keyence Amplifier for FU-77TG	1
D-M9PSDPC	SMC Position Sensors	6
D-YPSDPC	SMC Position Sensors for CXSM15-79	2
RKT4-225/5M	Lumberg M12 Cordset for Q4X and SMC Position Sensors	11
OP73864	Keyence M8 Cordset for FS-N41C and LR-X100C	3
Pneumatic Components		
AW30-N02E-Z-B	SMC Air Filter/Regulator	1

AV3000-N03-5DZ	SMC Soft Start Valve	1
PCM10-125-04B	4 Port Air Outlet Manifold	1
FCI100	Flexible/Mountable Airjet	3
CXSM15-70	SMC Dual Rod Cylinder for Reject	1
MIS12-10D	SMC Single Finger Toggle for End Stop	1
MGPL20-150Z	SMC Dual Rod Compact Guide Cylinder for Lift	1
MHM-16D1	SMC Magnetic Gripper	1
HHB-172591	SMC Solenoid Valve Assembly	1
Other		
M100-34-6	Machine Leveling Feet	4